



HRC40 HOT ROD CLEAR



- ◆ Durable 2K matte finish
- ◆ Smooth, uniform appearance
- ◆ Superior mar resistance
- ◆ Matte finish on any color



HRC40 HOT ROD CLEAR

CLEAR, CATALYST & REDUCER

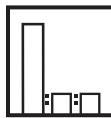
HRC40 HOT ROD CLEAR KIT is a matte finish 2K clear topcoat system that provides outstanding color retention, excellent sprayability and superior mar resistance to create the ultimate custom look when painting accent stripes, hoods or entire vehicles.

PREPARATION



Prime surface with **ML01() METALOCK DTM HIGH BUILD PRIMER** according to directions.
Clean with **3837() SEM SOLVE** or **38381 WORLD CLASS™ SURFACE CLEANER**.
Apply preferred basecoat and allow to dry according to instructions.

MIXING



Shake thoroughly. Mix by volume:

4 : 1 : 1
HRC04 : HRC06-LV : HRR06-LV

NOTE: Use of additives other than those contained within the kit are not recommended and will affect both the appearance and performance of **HOT ROD CLEAR**.

APPLICATION



1. Set air pressure to: 35-45 psi non-HVLP
8-10 psi at the cap for HVLP equipment
2. Use a gun equipped with a 1.2 - 1.3 nozzle.
3. Spray one medium-wet coat keeping the gun 5-7" from the substrate. Allow to flash approximately 10-15 minutes.
4. Spray a second medium-wet coat. Air dry for 24 hours or force dry for 30 minutes at 140°. **NOTE:** If force drying, allow **HOT ROD CLEAR** to flash for 45 minutes prior to baking for best appearance.



NOTE: Always spray a test panel to ensure desired gloss level. Variations in temperature and gun set up can affect the final gloss of **HOT ROD CLEAR**.

Do not recoat after **HOT ROD CLEAR** has been baked or air-dried without first sanding with 400-600 grit sand paper.

Do not wax, buff or polish cured **HOT ROD CLEAR** as gloss level will be affected.



For additional information, refer to the **HOT ROD CLEAR TECHNICAL DATA SHEET** or contact us at www.semproducts.com.



The Right Choice