

# DC2000



## Ultra Velocity Clear

### Superfast Air Dry Capability

- **No flash time between coats**
- **Out of dust in 10 minutes**
- **Fast cycle times for single and multi-panel repairs**
- **No heat required**
- **Polish in 25 to 30 minutes, if desired**
- **Excellent gloss and appearance**

Designed for use over *Deltron*<sup>®</sup> DBC and *Envirobase*<sup>®</sup> *High Performance* basecoats, DC2000 is the ideal choice for the high production collision center aiming to achieve new heights in productivity without sacrificing performance. Requiring no flash time between coats, the superfast air dry capability of this “wet-on-wet” clearcoat facilitates exceptional repair cycle times, while bypassing the baking booth to save on energy costs.

# DELTRON<sup>®</sup>



## DC2000 Ultra Velocity Clear

### Mixing

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DC2000 Clear		DCH2015 Hardener		DR210/220 Accelerated Reducer

- Pot life: 2 hours @ 70°F



### Application

- Apply 2 coats (no flash between coats)
- 2–3 mils wet film build; 1–1.5 mils dry per coat
- HVLP: 10 PSI
- Compliant: 29–40 PSI
- Fluid tip: 1.3–1.5 mm



### Drying

<b>Dust free:</b>	9–12 minutes @ 70°F
<b>Dry to polish:</b>	25–30 minutes @ 70°F
<b>Dry to reassemble:</b>	1 hour @ 70°F
<b>Tape time:</b>	1 hour @ 70°F
<b>Repair/recoat:</b>	2–3 hours @ 70°F



- DC2000 must be sanded before recoating with primer, color or clear

For more information, contact your local PPG distributor or territory manager or reference P-bulletin P-246.



## PPG Automotive Refinish

World Leaders In Automotive Finishes