

NORTON

SAINT-GOBAIN

SPEEDGRIP EPOXY MULTI-BONDING ADHESIVE

NEW



Epoxy Multi-Bonding Adhesive #636425-06421

Superior two-part epoxy adhesive designed to bond SMC, FRP, fiberglass, steel and aluminum auto parts and body panels to each other and to metal frames (no primer required). It seals and bonds in one application. The longer work time allows for adequate adjusting and handling. The glass beads mixed in this formulation provide the adequate spacing between parts for optimal bond strength.

- Minimal odor
- Glass beads for proper spacing
- Automatic mixing
- Superior sag resistance
- Easy to sand formulation
- Longer work time for bonding large areas
- 2:1 mixing ratio
- Paintable
- Seals and bonds in one step

SPEEDGRIP
STRUCTURAL ADHESIVES

PART NUMBER	WORK TIME	CLAMP TIME	SANDING TIME	CURE TIME
06421	90 minutes	4 hours	8 hours	24 hours

For use on outer body panels only. Not for use on structural components such as pillars, frame rails, core supports, or rocker panels (on unibody vehicles).

Times will increase as temperatures decrease.

Times shown above are at 77°F/25°C unless noted otherwise.

Full cure time is 24 hours, but this may be accelerated with heat.

RESISTANCE SPOT WELDING: Norton recommends welding while epoxy is still curing or within 4 hours of application. Welding after product is cured or after 4 hours of application will have a minor amount of burn back.

MIG WELDING: Norton Adhesive CANNOT be in the weld area or burn back will occur. Norton recommends at least 1" clearance from the weld site. A 1" clearance will keep the adhesive from contaminating the weld site while positioning the panel on the vehicle. If using weld through primer, make sure to cover weld area on vehicle and replacement panel, but do not contaminate bond line areas.

Can be used in manual gun #41400 or pneumatic gun #41399

Replacement mixing tip #04628

Applications: Bonding of patch panels and trailer side wall sections, etc.

Bonding of exterior body panels including door panels, quarter panels, roof panels, etc.



Saint-Gobain Abrasives, Inc.

USA: Telephone 1 800 456-8444

Canada: Telephone 1 800 263-6565

www.nortonautomotive.com



BETTER PERFORMANCE + BETTER PRICE = BETTER VALUE!

FORM # 8281

© Saint-Gobain Abrasives, Inc. April 2011 • Norton is a registered trademark and SpeedGrip is a trademark of Saint-Gobain Abrasives, Inc. Metton is a registered trademark of Metton America, Inc and Telene is a registered trademark of Telene SAS.